



# Plast Range

**PHTHALATE FREE**



**ACHITEX MINERVA**

# PLAST

Colori coprenti per la stampa diretta  
Covering colours for direct printing



**PLAST GIALLO LUCE**  
PLAST LIGHT YELLOW



**PLAST GIALLO**  
PLAST YELLOW



**PLAST ARANCIO**  
PLAST ORANGE



**PLAST ROSSO VIVO**  
PLAST BRIGHT RED



**PLAST ROSSO RUBINO**  
PLAST RUBY RED



**PLAST FUXIA**  
PLAST FUXIA



**PLAST AZZURRO**  
PLAST LIGHT BLUE



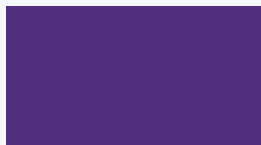
**PLAST BLU**  
PLAST BLUE



**PLAST BLU ROYAL**  
PLAST ROYAL BLUE



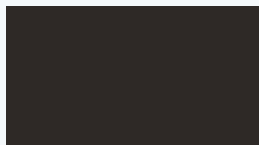
**PLAST BLU MARINO**  
PLAST NAVY BLUE



**PLAST VIOLA**  
PLAST VIOLET



**PLAST VERDE EXTRA**  
PLAST GREEN EXTRA



**PLAST NERO**  
PLAST BLACK

# PLAST FLUO

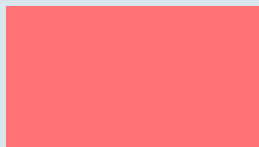
Plast per tinte fluorescenti  
Plast for fluorescent colours



**PLAST GIALLO FLUO**  
PLAST YELLOW FLUO



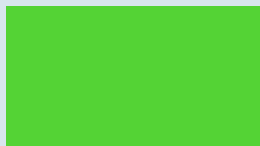
**PLAST ARANCIO FLUO**  
PLAST ORANGE FLUO



**PLAST ROSSO FLUO**  
PLAST RED FLUO



**PLAST ROSA FLUO**  
PLAST PINK FLUO



**PLAST VERDE FLUO**  
PLAST GREEN FLUO



**PLAST BLU FLUO**  
PLAST BLUE FLUO

# PLAST PK

Plast concentrati per la stampa in quadricromia  
Concentrated Plast for process colour printing



**PLAST GIALLO PK**  
PLAST YELLOW PK



**PLAST ROSSO PK**  
PLAST RED PK



**PLAST BLU PK**  
PLAST BLUE PK



**PLAST NERO PK**  
PLAST BLACK PK

# METALLIC PLAST

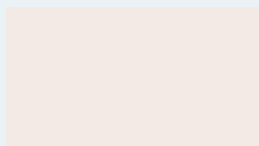
Plast per effetti speciali  
Plast for special effects



**PLAST ORO RICCO**  
PLAST RICH GOLD



**PLAST ARGENTO**  
PLAST SILVER



**PLAST PERLA**  
PLAST PEARL

# PLAST

## Characteristics

Products		Curing [°C]	Coloured series	Elasticity	Pigmentable	Transfer
Transparents	NEUTRAL PLAST	160°		•		•
	PLAST PK COLOURS	160°	•	•		•
Opagues	PLAST COLOURS	130°	•	•		•
	PLAST FLUO COLOURS	160°	•	•		
	PLAST BLOCK GREY	160°		•		•
	PLAST COVERING	160°			•	•
	PLAST MATT	160°			•	•
Special Effects	3D					
	PLASFOAM	150° - 160°			•	•
	PLAST BASE EL	160°		•	•	
	PLAST BASE G	160°		•	•	
	PLAST BASE HT	160°		•	•	
	PLAST RICH GOLD	160°		•	•	
	PLAST SILVER	160°		•	•	•
	PLAST PEARL	160°	•	•	•	
	Adhesives					
	PLAST BASE TR	110° - 120°		•	•	•
PLAST DROP	110° - 120°		•	•	•	

# PLAST WHITES

LEGEND 1 = LOW 2 = SUFFICIENT 3 = QUITE GOOD 4 = GOOD 5 = EXCELLENT

## Applications Substrates

## Characteristics

Products	Applications		Substrates		Background		Curing [°C]	Characteristics			Drying Time Flash Curing	Touch	No - Bleeding	Suggested screen [Yarns/cm]	Washing Resistance [°C]	
	Screen Printing	Transfer	Elastic	Non Elastic	Phthalate Free	Heavy Metal Free		Printability	Opacity	No - Tacking						
PLAST ECOWHITE	•	•	•	•	•	•	•	160°	5	4	4	5	4	3	90	60
PLAST WHITE AG	•	•	•	•	•	•	•	160°	4	5	4	5	5	3	90	60
PLAST WHITE EL	•	•	•	•	•	•	•	160°	4	4	3	3	3	1	70	60
PLAST WHITE LF	•		•	•	•	•	•	130°	4	5	5	5	3	3	90	60
PLAST WHITE FLASH	•	•	•	•	•	•	•	160°	5	4	4	5	4	3	90	60

# PLAST AUXILIARIES

## Max. suggested concentration

Products	Plast base HT [Increase elasticity and softness]	Lubrilac plast [Reduce ink viscosity]	Plast thinner [Reduce ink viscosity]	Plastfoam [Puff base]	Plast matt [Matting agent]	Plast base TR [Hot-split transfer]
PLAST COLOURS	5% - 10%	5%	5% - 10%	40% - 70%	20% - 40%	20% - 40%
PLAST FLUO COLOURS	5% - 10%	5%	5% - 10%	40% - 70%		20% - 40%
PLAST PK COLOURS	5% - 10%	5%	5% - 10%			
PLAST BLOCK GREY		5%	5% - 10%			
PLASTFOAM	5%	5%	5% - 10%			20% - 40%
PLAST BASE EL		5%	5% - 10%			
PLAST BASE G		5%	5% - 10%			
PLAST BASE HT		5%	5% - 10%			
PLAST BASE TR	5% - 10%	5%	5% - 10%	40% - 70%		
PLAST RICH GOLD	5% - 10%	5%	5% - 10%			20% - 40%
PLAST SILVER	5% - 10%	5%	5% - 10%			20% - 40%
PLAST PEARL	5% - 10%	5%	5% - 10%			20% - 40%



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